

Year & Sem:	Course Code: ME4509	Course Name: Advanced Metal Forming	No. of Credits: 4	L	T&PS	P
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Introduction to Metal Forming: Metallurgical aspects of metal forming, slip, twinning mechanics of plastic deformation, effects of temperature, strain rate, microstructure and friction in metal forming-yield criteria and their significance, Classification of Metal Forming Processes, Advantages and Limitations, Stress strain relations in elastic and plastic deformation, concept of flow stresses, deformation mechanisms, Hot and Cold Working Processes and Its Effect on Mechanical Properties. **Rolling** Introduction and Classification, Types of Rolling Mills, Forces and Geometrical Relationships in Rolling, Calculation of Rolling Load, Roll Pass Design, Defects in Rolled Products. Other Related Processes like Roll Piercing, Ring Rolling, Pipe and tube production by rolling processes. **Forging:** Introduction and Classification, operation and principle of Forging Processes and Equipment, Methods of forging, Open and Close Die Forging Processes, Defects, Structure and Properties of Forged Products. Force Analysis in forging. Other Related Processes like Cold Heading, Rotary Swaging, Sizing, Coining, Embossing and Roll Forging. **Extrusion:** Introduction and Classification, Extrusion Equipment, Forces in extrusion, Analysis of Extrusion Process, Extrusion of components including Seamless Pipes and Tubes. Extrusion of pipes by cold working, Other Related Processes like Impact Extrusion, Hydrostatic Extrusion, Piercing, Drawing, cupping and bending. **Drawing:** Introduction and Classification, Wire Drawing, Rod Drawing, Tube Drawing, Deep Drawing, Analysis of Wire Drawing Process and Load Calculations **Sheet Metal Forming:** Principle, process parameters, equipment and application of the following processes: spinning, stretch forming, plate, V and edge bending, Curling, Ironing, Roll Bending, Metal Spinning. Press brake forming, explosive forming, Hydro forming, electro hydraulic forming, and magnetic pulse forming. High Velocity forming of metals and High energy Rate forming

References/Text Books:

1. Textbook of Production Engineering by P. C. Sharma, S Chand
2. Production Technology Vol-II by O. P. Khanna & Lal, Dhanpat Rai
3. Fundamentals of Manufacturing Processes by Lal G K , Narosa
4. Advanced Machining Processes by V.K.Jain, Allied

Lecture Plan: Unit-I & -II syllabus for MID-I, Unit-III & -IV syllabus for MID-II and Unit-V & -VI syllabus for MID-III examinations.

Video Lectures (Web Links):

- 1.
- 2.

Study Materials (Web Links):

- 1.
- 2.